



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3912-041
Job Sheet 184279



Part No: D3912-041

Job Qty: 8 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

6422

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Stores/Pkg-1	6	NOV 12 2018 DAS
100	Packaging	8 pcs	10/26/18	10/26/18	0.00	0.00	Packaging1-4	6	NOV 22 2018 DAS
110	Small Fab	8 pcs	10/26/18	10/26/18	0.00	0.50	Small Fab-5	58	NOV 22 2018 DAS
120	QC	8 pcs	10/26/18	10/26/18	0.00	0.00	QC5	68	NOV 22 2018 DAS
170	Packaging	8 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2	89	DEC 17 2018 DAS
180	QC21-SA	8 Ea	10/26/18	10/26/18	0.00	0.00	QC21	21	DEC 17 2018 DAS

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	8 Ea (1 ea)	90-Start up Operation	509672X1 S130115X7
D3912-1	Eyebolt	8 Ea (1 ea)	90-Start up Operation	512206SX3 S122032X 5
D3912-3	Eyebolt Block	16 Ea (2 ea)	90-Start up Operation	512044L
D3912-5	Eyebolt Plate	16 Ea (2 ea)	90-Start up Operation	5115336X9 S123975 812
MS20615-4M20 01	Rivet	64 Ea (8 ea)	90-Start up Operation	5107791X4 S12733Y
MS21209-F615 013	Heli-Coil	8 Ea (1 ea)	90-Start up Operation	5103835
NAS1149C0663R	Washer	8 Ea (1 ea)	90-Start up Operation	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	8	1	0
	D3912-1	8	13	0
	D3912-3	16	16	0
	D3912-5	16	38	0
	MS20615-4M20	64	34	0
	MS21209-F615	8	65	0
	NAS1149C0663R	8	559	0

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CART
AEROSPACE

Container No: S127069



Part: D3912-041
Job No: 184279
Serial No/Batch: S127069

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/12/16

Part Specifications
Specifications could not be found.

Plex 11/9/18 8:33 AM dart.quirion.sonia



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Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/26/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	4 pcs		10/26/18	0.00	0.00	Packaging1-4		
110	Small Fab	4 pcs		10/26/18	0.00	0.25	Small Fab-5		
120	QC	4 pcs		10/26/18	0.00	0.00	QC5		
170	Packaging	4 pcs		10/26/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea		10/26/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	4 Ea (1 ea)	90-Start up Operation	
D3912-1	Eyebolt	4 Ea (1 ea)	90-Start up Operation	
D3912-3	Eyebolt Block	8 Ea (2 ea)	90-Start up Operation	
D3912-5	Eyebolt Plate	8 Ea (2 ea)	90-Start up Operation	
MS20615-4M20	Rivet	32 Ea (8 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	4 Ea (1 ea)	90-Start up Operation	
NAS1149C0663R	Washer	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	4	18	0
	D3912-1	4	5	0
	D3912-3	8	20	0
	D3912-5	8	48	0
	MS20615-4M20	32	217	0
	MS21209-F615	4	108	0
	NAS1149C0663R	4	591	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date ☐	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified ☐	☐	Past Due	☐				